

Water Claw Vacuum Seal Upgrade Kit

Installation Directions for replacing square rubber ring with orange seal

1. Using hand wrenches ONLY, remove the four retainer nuts from the spring-mounted bolts. (DO NOT USE POWER TOOLS TO REMOVE THE STAINLESS STEEL NUTS, AS THIS WILL LIKELY RESULT IN SEIZING THE NUT TO THE BOLT.)
2. Disassemble springs and foot bracket from the water claw and remove the square rubber ring from the groove. Replace the square ring with the orange seal, positioning the four bolt holes in the orange seal to align with the four bolts in the water claw.
3. Reassemble the entire assembly using the provided nuts enclosed in the upgrade kit (DO NOT reuse the old nuts), tighten down with hand tools to the point of bottoming out the nuts as far as the threads will allow.
(REUSING THE OLD NUTS OR THE USE OF POWER TOOLS WILL LIKELY RESULT IN SEIZING THE NUT TO THE BOLT.)

IF SEIZING BETWEEN THE NUT AND THE BOLT OCCURS, THE BOLT MUST BE HACKSAWED APART AND REPLACED WITH THE SPARE BOLT AND SPRING ENCLOSED IN THE UPGRADE KIT.

Water Claw Vacuum Seal Upgrade Kit

Installation Directions for replacing square rubber ring with orange seal

4. Using hand wrenches ONLY, remove the four retainer nuts from the spring-mounted bolts. (DO NOT USE POWER TOOLS TO REMOVE THE STAINLESS STEEL NUTS, AS THIS WILL LIKELY RESULT IN SEIZING THE NUT TO THE BOLT.)
5. Disassemble springs and foot bracket from the water claw and remove the square rubber ring from the groove. Replace the square ring with the orange seal, positioning the four bolt holes in the orange seal to align with the four bolts in the water claw.
6. Reassemble the entire assembly using the provided nuts enclosed in the upgrade kit (DO NOT reuse the old nuts), tighten down with hand tools to the point of bottoming out the nuts as far as the threads will allow.
(REUSING THE OLD NUTS OR THE USE OF POWER TOOLS WILL LIKELY RESULT IN SEIZING THE NUT TO THE BOLT.)

IF SEIZING BETWEEN THE NUT AND THE BOLT OCCURS, THE BOLT MUST BE HACKSAWED APART AND REPLACED WITH THE SPARE BOLT AND SPRING ENCLOSED IN THE UPGRADE KIT.